

Thickness gauge MT200



- Capable of performing measurements on a wide range of material.
- Four transducer models.
- Probe-Zero function, Sound-Velocity-Calibration function.
- Two-Point Calibration function.
- Two work modes: Single point mode and Scan mode.
- Coupling status indicator showing the coupling status.
- Auto sleep and auto power off function to conserve battery life.
- Optional software to process the memory data on the PC.
- Optional thermal mini-printer to print the measured data via RS232 port.

Configuration:

	No	Item	Quantity	Note
Standard Configuration	1	Main body	1	
	2	Transducer	1	Model: N05/90°
	3	Couplant	1	
	4	Instrument Case	1	
	5	Operating Manual	1	
	6	Screwdriver	1	
	7	Alkaline battery	2	AA size
	8			
Optional Configuration	9	Transducer: N02		See Table3-1
	10	Transducer: N07		
	11	Transducer: HT5		
	12	Mini thermal printer	1	
	13	Print cable	1	
	14	DataPro for Thickness Gauge	1	For use on the PC
	15	Communication Cable	1	

Specifications:

- Y Display: 128×64 dot matrix LCD with EL backlight.
- Y Measuring Range: 0.75~300mm (in Steel).
- Y Sound Velocity Range: 1000~9999 m/s.
- Y Resolution: 0.1/0.01mm (selectable) .
- Y Accuracy: $\pm (0.5\% \text{Thickness} + 0.04)$ mm
- Y Units: Metric/English unit selectable.
- Y Four measurements readings per second for single point measurement, and ten per second for Scan Mode.
- Y Memory for 20 files (up to 99 values for each file) of stored values.
- Y Upper and lower limit can be pre-set. It will alarm automatically when the result value exceeding the limit.
- Y Power Supply: Two “AA” size, 1.5 volt alkaline batteries. 100 hours typical operating time (EL backlight off).
- Y Communication: RS232 serial port.
- Y Case: Extruded aluminum body suitable for use under poor working conditions.
- Y Outline dimensions: 132H X 76.2W mm.
- Y Weight: 345g

Appendix A: Transducer selection

Model	Freq MHZ	Diam mm	Measuring Range	Lower limit	Description
N02	2	22	3.0mm~300.0mm (In Steel) 40mm (in Gray Cast Iron HT200)	20	for thick, highly attenuating, or highly scattering materials
N05	5	10	1.2mm~230.0mm (In Steel)	Φ20mm ×3.0mm	Normal Measurement
N05 /90°	5	10	1.2mm~230.0mm (In Steel)	Φ20mm ×3.0mm	Normal Measurement
N07	7	6	0.75mm~80.0mm (In Steel)	Φ15mm ×2.0mm	For thin pipe wall or small curvature pipe wall measurement
HT5	5	14	3~200mm (In Steel)	30	For high temperature (lower than 300 °C) measurement.

Appendix B: Sound Velocity in different materials

Material	Sound Velocity	
	In/us	m/s
Aluminum	0.250	6340-6400
Steel, common	0.233	5920
Steel, stainless	0.226	5740
Brass	0.173	4399
Copper	0.186	4720
Iron	0.233	5930
Cast Iron	0.173-0.229	4400—5820
Lead	0.094	2400
Nylon	0.105	2680
Silver	0.142	3607
Gold	0.128	3251
Zinc	0.164	4170
Titanium	0.236	5990
Tin	0.117	2960
Epoxy resin	0.109	2760
	0.100	2540
	0.157	3988
Ice	0.157	3988
Nickel	0.222	5639
Plexiglass	0.106	2692
Polystyrene	0.092	2337
Porcelain	0.230	5842
PVC	0.094	2388
Quartz glass	0.222	5639
Rubber, vulcanized	0.091	2311
Teflon	0.056	1422
Water	0.058	1473